



IMPORTANT

1. Always include complete heater model and serial number so that any specification change can be considered for parts shipment. It can save time and expense.
2. Specifications are subject to change without notice.
3. We reserve the right to substitute functional replacements.
4. Order by Part No.; not Heater Option Designation.

REZNOR® Thomas & Betts

Replacement Parts for Separated-Combustion Models SC, SCA, SCB, SCE, SSCBL, SSCDBL

Parts Form P-SC (Version A)

Obsoletes Form P-SC

Index of Parts by Model and Page	Separated Combustion Models					
	SC	SCA	SCB	SCE	SSCBL	SSCDBL
NOTE: For limited replacement parts for obsolete Model PV, see page 7.						
	Duct Furnace	Unit Heaters	Packaged Systems			
Blowers and Components	--	--	12	12	14	14
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Burner Orifices	8	8	8	8	8	8
Cabinet Parts (Blower Section)	--	--	12	13	14	14
Cabinet Parts (Furnace Section)	4-7	4-7	4-7	4-7	4-7	4-7
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Drive Components	--	--	29-32	29-32	32-34	32-34
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Electrical Components	23-28	23-28	23-28	23-28	23-28	23-28
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Fan and Components	--	11	--	--	--	--
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Firestat	--	--	--	25	25	25
Furnace (Ht Exchanger) Couplings	--	--	--	--	6	6
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Limit Controls and Shields	25	25	25	25	25	25
Louvers	--	4	4	4	--	--
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Manifold, Standard	8	8	8	8	8	8
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Motor (Damper)	--	--	--	34	34	34
Motors (Fan)	--	11	--	--	--	--
Motors (Venter)	7	7	7	7	7	7
Outlet Nozzle	--	5	5	--	--	--
Pilot	27-28	27-28	27-28	27-28	27-28	27-28
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Starters	--	--	17-18	18-22	18-22	18-22
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Transformer	24, 27	24, 27	24, 27	24, 27	24, 27	24, 27
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Valves (Electric) - See Form P-VALVES; valve is identified by unit Serial No. (see pg 2)						
Venters	7	7	7	7	7	7
Vent/Combustion Air Kits	11	11	11	11	11	11

Additional References:

Website (with downloadable files): www.RezSpec.com

Subject	Form
Service - Replacement Gas Valves, Ignition Controllers & Maxitrol Parts	P-VALVES
Service - Converting to Other Gases	P-GC
Service - Replacement Parts for Optional Evaporative Cooling Module	P-REC
Installation/Operation - Model Series SC, Duct Furnace	I-SC
Installation/Operation - Model Series SCE Packaged Duct Furnace/Blower	I-SCE
Installation/Operation - Model Series SSCBL and SSCDBL Packaged Systems ...	I-SSCBL
Installation/Operation - Vent Terminal/Combustion Air Packages	I-OPT-VC
Installation/Operation - Optional Evaporative Cooling Modules	I-OPT-EC

Model SC
Duct Furnace



Model SCA Unit Heater (discontinued 2001)



Front



Rear

Model SCB Unit Heater
(discontinued 2001)



Rear



Front

Model SCE
Blower/Furnace
Packaged System
(discontinued 2005)



Model SSCBL Packaged System with
"BL" Type Blower Cabinet and 1, 2, or 3
Furnace Sections



Model SSCDBL Packaged System with
two "BL" Type Blower Cabinets and 2, 4,
or 6 Furnace Sections (see paragraph on
pg 3)



Drive Components - Models SCE and SCB Series 6 with Open Dripproof Motor (cont'd)

Unit Sizes	Open Motor		Drive AM Nos. (See Key , page 29.)	Motor Pulley			Blower Pulley			Belt		*Shaft Centerline
	HP	Opt		P/N	Mfr #	Bore	P/N	Mfr #	Bore	P/N	Mfr #	
350 400	3/4	AL5	2,3,4	13580	1VL34	5/8	19111	AK84	1	52966	A44	14.37
			5,6	7962	1VL40	5/8	19111	AK84	1	52966	A44	14.01
	1	AL6	3,4,5,6	13580	1VL34	5/8	105484	AK71H③	1	50500	A41	13.98
			7,8,9,10,11	13580	1VL34	5/8	105482	AK56	1	105493	A39	14.25
	1-1/2	AL7	6,7,8,9	7962	1VL40	5/8	105484	AK71H③	1	101412	A42	14.12
			10,11,12,13	105476	1VL44	5/8	18797	AK64	1	101412	A42	13.91
			14,15,16,17,18	7962	1VL40	5/8	105481	AK46	1	16018	A38	14.18
	2	AL8	9,10,11	7962	1VL40	5/8	18797	AK64	1	50500	A41	14.21
			12,13,14,15,16	105476	1VL44	5/8	105482	AK56	1	16019	A40	14.07
			17,18,19,20	7962	1VL40	5/8	105481	AK46	1	16018	A38	14.18
	3	AL9	9,10,11,12,13	106758	1VL44	7/8	50520	AK99	1	16131	A54	14.22
			14,15,16,17,18,19	106758	1VL44	7/8	16153	AK104	1	65403	A48	13.97
	5	AL10	12,13,14,15,16,17	6599	2VP42	7/8	7955	2AK104	1	65403	A48	14.11
			18,19,20,21,22	8973	2VP50	7/8	7955	2AK104	1	50475	A49	14.06

*Distance between blower shaft and motor centerline with belts tensioned properly.

**Not for Model 200 or 225.

① Use 3/4 "H" Blower Pulley Bushing, P/N 105487

③ Use 1 "H" Blower Pulley Bushing, P/N 92203

④ Use 1 "Q1" Motor Pulley Bushing, P/N 6605

Drive Components - Model SCE and Model SCB Series 6 with Totally Enclosed Motor

Unit Sizes	TEFC Motor		Drive AM Nos. (See Key , page 29.)	Motor Pulley			Blower Pulley			Belt		*Shaft Centerline
	HP	Opt		P/N	Mfr #	Bore	P/N	Mfr #	Bore	P/N	Mfr #	
125	1/4	AL19	1,2,3,4	13580	1VL34	5/8	19110	AK84	3/4	16019	A40	12.32
			5,6,7,8,9	7962	1VL40	5/8	111607	AK74	3/4	105493	A39	12.56
	1/3	AL20	2,3,4	4074	1VL34	1/2	19110	AK84	3/4	105493	A39	11.82
			5,6,7,8	13491	1VL40	1/2	111607	AK74	3/4	16018	A38	11.56
			9,10,11,12,13,14	4074	1VL34	1/2	105477	AK46	3/4	101291	A33	11.56
	1/2	AL21	5,6,7,8	13580	1VL34	5/8	19108	AK64	3/4	105490	A36	12.57
			9,10,11	105476	1VL44	5/8	105484	AK71H①	3/4	105493	A39	12.32
			12,13,14,15,16,17,18	13580	1VL34	5/8	105478	AK41	3/4	101291	A33	12.46
	3/4	AL22	7,8,9,10	7962	1VL40	5/8	19108	AK64	3/4	16018	A38	12.7
			11,12,13,14,15	13580	1VL34	5/8	105477	AK46	3/4	105488	A34	12.56
			16,17,18,19,20,21,22	7962	1VL40	5/8	105478	AK41	3/4	105488	A34	12.58
	1	AL23	9,10,11,12,13,14,15	13580	1VL34	5/8	105477	AK46	3/4	105488	A34	12.56
			16,17,18,19,20,21,22	7962	1VL40	5/8	105478	AK41	3/4	105488	A34	12.5
	1-1/2	AL24	11,12,13	105476	1VL44	5/8	19108	AK64	3/4	16018	A38	12.4
			14,15,16,17	7962	1VL40	5/8	105479	AK49	3/4	105489	A35	12.43
			18,19,20,21,22	7962	1VL40	5/8	105478	AK41	3/4	105488	A34	12.58
150 175 200 225	1/4	AL19	1,2,3,4	13580	1VL34	5/8	19111	AK84	1	52966	A44	13.86
	1/3	AL20	2,3,4	4074	1VL34	1/2	19111	AK84	1	50470	A33	13.86
			5,6,7	4074	1VL34	1/2	18797	AK64	1	16019	A40	14.06
	1/2	AL21	2,3,4	13580	1VL34	5/8	19111	AK84	1	50470	A43	14
			5,6,7,8	13580	1VL34	5/8	18797	AK64	1	16019	A40	14.08
			9,10,11	13580	1VL35	5/9	105481	AK46	1	105491	A37	14.06
	3/4	AL22	5,6,7,8	13580	1VL34	5/8	18797	AK64	1	16019	A40	14.58
			9,10,11,12,13,14,15	13580	1VL34	5/8	105481	AK46	1	105491	A37	14.56
	1	AL23	7,8	13580	1VL34	5/8	18797	AK64	1	16019	A40	14.08
			9,10,11,12,13,14	13580	1VL34	5/8	105481	AK46	1	105491	A37	14.06
			15,16,17	7962	1VL40	5/8	105481	AK46	1	16018	A38	14.18
	1-1/2	AL24	9,10,11	105476	1VL44	5/8	105484	AK71H③	1	101412	A42	13.83
			12,13,14,15,16	105476	1VL44	5/8	105482	AK56	1	16019	A40	14.07
			17,18	7962	1VL40	5/8	105481	AK46	1	16018	A38	14.18
	2	AL25	9,10,11	106748	1VL40	7/8	18797	AK64	1	50500	A41	14.21
			12,13,14,15,16,17	106758	1VL44	7/8	105482	AK56	1	16019	A40	14.07
			18,19,20	106748	1VL40	7/8	105481	AK46	1	16018	A38	14.18
	3	AL26	13,14,15,16,17	106748	1VL40	7/8	111609	AK99	1	50474	A47	14.2
			18,19,20,21	106748	1VL40	7/8	19111	AK84	1	52966	A44	14
250 300	1/2	AL21	2,3,4	13580	1VL34	5/8	19111	AK84	1	105493	A39	11.82
			5,6,7,8	13580	1VL34	5/8	18797	AK64	1	105491	A37	12.06
	3/4	AL22	5,6,7	13580	1VL34	5/8	18797	AK64	1	105491	A37	12.06
			8,9,10,11	13580	1VL34	5/8	105482	AK56	1	105489	A35	12.24
	1	AL23	7,8,9,10,11	13580	1VL34	5/8	105482	AK56	1	105489	A35	12.24
			12,13,14,15,16	13580	1VL34	5/8	105481	AK46	1	101291	A33	12.06
	1-1/2	AL24	9,10,11	7962	1VL40	5/8	18797	AK64	1	105491	A37	12.2
			12,13,14,15,16	105476	1VL44	5/8	105482	AK56	1	105490	A36	12.06
			17,18,19,20,21,22,23	105476	1VL44	5/8	105481	AK46	1	105489	A35	12.37
	2	AL25	9,10,11	106748	1VL40	7/8	18797	AK64	1	105491	A37	12.2
			12,13,14,15,16	106758	1VL44	7/8	105482	AK56	1	105490	A36	12.06
			17,18,19,20,21,22,23	106758	1VL44	7/8	105481	AK46	1	105489	A35	12.37
	3	AL26	13,14,15,16,17	106748	1VL40	7/8	111609	AK99	1	50470	A43	12.14
			18,19,20,21,22	37451	1VM50	7/8	16153	AK104	1	50472	A45	12.02

**Drive Components
- Model SCE and
Model SCB Series
6 with Totally
Enclosed Motor
(cont'd)**

Unit Size	TEFC Motor		Drive AM Nos. (See Key, page 29.)	Motor Pulley			Blower Pulley			Belt		*Shaft Centerline
	HP	Opt		P/N	Mfr #	Bore	P/N	Mfr #	Bore	P/N	Mfr #	
350 400	3/4	AL22	2,3,4	13580	1VL34	5/8	19111	AK84	1	52966	A44	14.37
			5,6	7962	1VL40	5/8	19111	AK84	1	52966	A44	14.01
	1	AL23	3,4,5,6	13580	1VL34	5/8	105484	AK71H [ⓐ]	1	50500	A41	13.98
			7,8,9,10,11	13580	1VL34	5/8	105482	AK56	1	105493	A39	14.25
	1-1/2	AL24	6,7,8,9	7962	1VL40	5/8	105484	AK71H [ⓐ]	1	101412	A42	14.12
			10,11,12,13	105476	1VL44	5/8	18797	AK64	1	101412	A42	13.91
			14,15,16,17,18	7962	1VL40	5/8	105481	AK46	1	16018	A38	14.18
	2	AL25	9,10,11	106748	1VL40	7/8	18797	AK64	1	50500	A41	14.21
			12,13,14,15,16	106758	1VL44	7/8	105482	AK56	1	16019	A40	14.07
			17,18,19,20	106748	1VL40	7/8	105481	AK46	1	16018	A38	14.18
	3	AL26	9,10,11,12,13	106758	1VL44	7/8	50520	AK134	1	16131	A54	14.22
			14,15,16,17,18,19	106758	1VL44	7/8	16153	AK104	1	65403	A48	13.97

*Distance between blower shaft and motor centerline with belts tensioned properly.

**Not for Model 200 or 225.

ⓐ Use 3/4 "H" Blower Pulley Bushing, P/N 105487

ⓑ Use 1 "H" Blower Pulley Bushing, P/N 92203

ⓒ Use 1 "Q1" Motor Pulley Bushing, P/N 6605

Drive Components - Model Series SSCBLwith Open Motor (See NOTE, page 29.)

Unit Size	Open Motor		Voltage Option	Drive AM Nos. (See Key, page 29.)	Motor Pulley			Blower Pulley			Belt			*Shaft Centerline
	HP	Opt			P/N	Mfr #	Bore	P/N	Mfr No.	Bore	P/N	Qty	Mfr #	
All "BL" Units	1	AL6	AK1 (115/1); AK2 (208/1); AK3 (230/1); AK5 (208/3); AK6 (230/3); AK7 (460/3)	AM 2, 3, 4	13580	1VL34	5/8	111862	AK84	1-3/16	16134	1	A57	20.94
				AM 5, 6, 7	13580	1VL34	5/8	105484	AK71H ^A	1-3/16	16134	1	A57	21.03
			AK8 (575/3)	AM 2, 3, 4			7/8			16134	1	A57	20.94	
				AM 5, 6, 7			7/8			16134	1	A57	21.03	
	1-1/2	AL7	AK1 (115/1); AK2 (208/1); AK3 (230/1); AK5 (208/3); AK6 (230/3); AK7 (460/3)	AM 3, 4, 5, 6, 7	13580	1VL34	5/8	105484	AK71H ^A	1-3/16	16134	1	A57	21.03
				AM 8, 9, 10, 11	105476	1VL44	5/8	106256	AK74	1-3/16	16134	1	A57	21.11
			AK8 (575/3)	AM 3, 4, 5, 6, 7			7/8			16134	1	A57	21.03	
				AM 8, 9, 10, 11			7/8			16134	1	A57	21.11	
	2	AL8	AK1 (115/1); AK2 (208/1); AK3 (230/1)	AM 3, 4, 5, 6, 7			5/8			16132	1	A55	20.03	
				AM 8, 9, 10, 11			5/8			16133	1	A56	20.85	
				AM 12, 13, 14, 15, 16			5/8			16131	1	A54	21.07	
			AK5 (208/3); AK6 (230/3); AK7 (460/3); AK8 (575/3)	AM 3, 4, 5, 6, 7	110125	1VP34	7/8	105484	AK71H ^A	1-3/16	16132	1	A55	20.03
	AM 8, 9, 10, 11	106758	1VL44	7/8	105484	AK71H ^A	1-3/16	16133	1	A56	20.85			
	AM 12, 13, 14, 15, 16	106758	1VL44	7/8	110807	AK56H ^A	1-3/16	16131	1	A54	21.07			
	3	AL9	AK2 (208/1); AK3 (230/1)	AM 7, 8, 9			5/8			92264	1	A78	20.95	
				AM 10, 11, 12, 13			5/8			16558	1	A69	20.96	
				AM 14, 15, 16, 17, 18			5/8			111870	1	A66	20.92	
			AK5 (208/3); AK6 (230/3); AK7 (460/3); AK8 (575/3)	AM 7, 8, 9	37451	1VM50	7/8	16160	AK184	1-3/16	92264	1	A78	20.95
	AM 10, 11, 12, 13	106758	1VL44	7/8	16158	AK134	1-3/16	16558	1	A69	20.96			
	AM 14, 15, 16, 17, 18	37451	1VM50	7/8	16156	AK124	1-3/16	111870	1	A66	20.92			
	5	AL10	AK5 (208/3); AK6 (230/3); AK7 (460/3); AK8 (575/3)	AM 8,9,10,11	6599	2VP42	7/8	16161	2AK134	1-3/16	92408	1	A68	21.08
				AM 12,13,14,15	87500	2VP36	7/8	16003	2BK100	1-3/16	88560	1	A61	21.01
				AM 16, 17, 18, 19, 20	6599	2VP42	7/8	16003	2BK100	1-3/16	16137	1	A62	21.08
				AM 10, 11	16150	2VP62	1-3/8	16168	2BK110	1-3/16	92414	1	B64	20.47
	AM 12, 13	16150		2VP62	1-3/8	16003	2BK100	1-3/16	7950	1	B62	20.31		
	AM 14, 15, 16	16150		2VP62	1-3/8	91633	2TB86 ^B	1-3/16	92280	1	BX59	20.47		
	AM 17, 18, 19, 20	110771		2VP65	1-3/8	89648	2BK80H ^A	1-3/16	92280	1	BX59	20.37		
	10	AL12		AM 10, 11	16150	2VP62	1-3/8	16168	2BK110	1-3/16	92414	1	B64	20.47
				AM 12, 13	16150	2VP62	1-3/8	16003	2BK100	1-3/16	7950	1	B62	20.31
				AM 14,15,16	16150	2VP62	1-3/8	91633	2TB86 ^B	1-3/16	92280	1	BX59	20.47
				AM 17, 18, 19, 20	110771	2VP65	1-3/8	89648	2BK80H ^A	1-3/16	92280	1	BX59	20.37
	**15	AL15		**AM 15, 16, 17, 18, 19, 20	89644	3MVPP40-B54	1-5/8	106258	3TB66H ^G	1-7/16	92224	1	B56	20.47
			**AM 21, 22, 23, 24	89644	3MVPP40-B54	1-5/8	106262	3BK65H ^C	1-7/16	92224	1	B56	20.53	
			**AM 17, 18, 19, 20, 21, 22, 23, 24	89644	3MVPP40-B54	1-5/8	106262	3BK65H ^C	1-7/16	92239	1	BX54	20.11	
			***AM 15, 16, 17	148593 ^E	2MVP70B84P	1-5/8"	113811	2BK120H ^D	1-7/16"	80841	2	BX67	20.47	
	***15	AL15	***AM 18, 19, 20, 21	148594 ^F	2MVP80B94Q	1-5/8"	114045	2B5V110 ^G	1-7/16"	148605	2	BX69	20.53	
			***AM 22, 23, 24	148593 ^E	2MVP70B84P	1-5/8"	148597	2B5V90 ^G	1-7/16"	114258	2	BX64	20.11	
			***AM17	148593 ^E	2MVP70B84P	1-5/8"	113811	2BK120H ^D	1-7/16"	80841	2	BX67		
			***AM 18, 19, 20, 21	148594 ^F	2MVP80B94Q	1-5/8"	114045	2B5V110 ^G	1-7/16"	148605	2	BX69		
	***20	AL16	***AM 22, 23, 24	148593 ^E	2MVP70B84P	1-5/8"	148597	2B5V90 ^G	1-7/16"	114258	2	BX64		

*Distance between blower shaft and motor centerline with belts tensioned properly. ** Three-Groove Drives ***Two-Groove Drives

^A Use 1-3/16 "H" Blower Pulley Bushing, P/N 106260

^E Use 1-5/8 "P2" Motor Pulley Bushing, P/N 148595

^B Use 1-3/16 "Q1" Blower Pulley Bushing, P/N 39460

^F Use 1-5/8 "Q2" Motor Pulley Bushing, P/N 148596

^C Use 1-7/16 "H" Blower Pulley Bushing, P/N 89659

^G Use 1-7/16 "P1" Blower Pulley Bushing, P/N 106261

^D Use 1-7/16 "B" Blower Pulley Bushing, P/N 114033

Drive Components - Model SSCBL with Totally Enclosed Motor (See NOTE, page 29.)

Unit Size	TEFC Motor		Voltage Option	Drive AM Nos. (See Key, pg 29.)	Motor Pulley			Blower Pulley			Belt			*Shaft Centerline
	HP	Opt			P/N	Mfr #	Bore	P/N	Mfr #	Bore	P/N	Qty	Mfr #	
All "BL"	1	AL23	AK1 (115/1); AK2 (208/1); AK3 (230/1); AK5 (208/3); AK6 (230/3); AK7 (460/3); AK8 (575/3)	AM 2, 3, 4	13580	1VL34	5/8	111862	AK84	1-3/16	16134	1	A57	20.94
				AM 5, 6, 7	13580	1VL34	5/8	105484	AK71H ^C	1-3/16	16134	1	A57	21.03
	1-1/2	AL24	AK1 (115/1); AK2 (208/1); AK3 (230/1); AK5 (208/3); AK6 (230/3); AK7 (460/3)	AM 3, 4, 5, 6, 7	13580	1VL34	5/8	105484	AK71H ^C	1-3/16	16134	1	A57	21.03
				AM 8, 9, 10, 11	105476	1VL44	5/8	106256	AK74	1-3/16	16134	1	A57	21.11
				AM 3, 4, 5, 6, 7			7/8				16134	1	A57	21.03
				AM 8, 9, 10, 11			7/8				16134	1	A57	21.11
	2	AL25	AK1 (115/1); AK3 (230/1); AK5 (208/3); AK6 (230/3); AK7 (460/3); AK8 (575/3)	AM 3, 4, 5, 6, 7	110125	1VP34	7/8	105484	AK71H ^C	1-3/16	16132	1	A55	20.03
				AM 8, 9, 10, 11	106758	1VL44	7/8	105484	AK71H ^C	1-3/16	16133	1	A56	20.85
				AM 12, 13, 14, 15, 16	106758	1VL44	7/8	110807	AK56H ^C	1-3/16	16131	1	A54	21.07
	3	AL26	AK6 (230/3); AK7 (460/3); AK8 (575/3)	AM 7, 8, 9	37451	1VM50	7/8	16160	AK184	1-3/16	92264	1	A78	20.95
				AM 10, 11, 12, 13	106758	1VL44	7/8	16158	AK134	1-3/16	16558	1	A69	20.96
				AM 14, 15, 16, 17, 18	37451	1VM50	7/8	16156	AK124	1-3/16	111870	1	A66	20.92
	5	AL27	AK3 (230/1); AK5 (208/3); AK6 (230/3); AK7 (460/3); AK8 (575/3)	AM 8, 9, 10, 11	7963	2VP42	1-1/8	16161	2AK134	1-3/16	16139	1	A67	21.08
				AM 12, 13, 14, 15	105581	2VP50	1-1/8	16161	2AK134	1-3/16	92408	1	A68	21.01
				AM 16, 17, 18, 19, 20	7963	2VP42	1-1/8	16003	2BK100	1-3/16	50477	1	A60	21.08
	7-1/2	AL32	AK3 (230/1); AK5 (208/3); AK6 (230/3); AK7 (460/3); AK8 (575/3)	AM 10, 11	16150	2VP62	1-3/8	16138	2BK110	1-3/16	92414	1	B64	20.47
				AM 12, 13	16150	2VP62	1-3/8	16003	2BK100	1-3/16	7950	1	B62	20.31
				AM 14, 15, 16	16150	2VP62	1-3/8	91633	2TB86 ^A	1-3/16	92280	1	BX59	20.47
				AM 17, 18, 19, 20	110771	2VP65	1-3/8	89648	2BK80H ^C	1-3/16	92280	1	BX59	20.37
				AM 10, 11	16150	2VP62	1-3/8	16168	2BK110	1-3/16	92414	1	B64	20.47
	10	AL33	AK5 (208/3); AK6 (230/3); AK7 (460/3); AK8 (575/3)	AM 12, 13	16150	2VP62	1-3/8	16003	2BK100	1-3/16	7950	1	B62	20.31
				AM 14, 15, 16	16150	2VP62	1-3/8	91633	2TB86 ^A	1-3/16	92280	1	BX59	20.47
				AM 17, 18, 19, 20	110771	2VP65	1-3/8	89648	2BK80H ^C	1-3/16	92280	1	BX59	20.37
	**15 & 20	AL34	AK5 (208/3); AK6 (230/3); AK7 (460/3); AK8 (575/3)	**AM 15, 16, 17	148593	2MVP70B84P ^E	1-5/8	113811	2BK120H ^D	1-7/16	80841	2	BX67	20.47
				**AM 18, 19, 20, 21	148594	2MVP80B94Q ^F	1-5/8	114045	2B5V110 ^G	1-7/16	148605	2	BX69	20.53
				**AM 22, 23, 24	148593	2MVP70B84P ^E	1-5/8	148597	2B5V90 ^G	1-7/16	114258	2	BX64	20.11
	***15	AL34	AK5 (208/3); AK6 (230/3); AK7 (460/3); AK8 (575/3)	***AM 15, 16, 17	148593 ^E	2MVP70B84P	1-5/8	113811	2BK120H ^D	1-7/16	80841	2	BX67	
				***AM 18, 19, 20, 21	148594 ^F	2MVP80B94Q	1-5/8	114045	2B5V110 ^G	1-7/16	148605	2	BX69	
				***AM 22, 23, 24	148593 ^E	2MVP70B84P	1-5/8	148597	2B5V90 ^G	1-7/16	114258	2	BX64	
	****20	AL35	AK5 (208/3); AK6 (230/3); AK7 (460/3); AK8 (575/3)	***AM17	148593 ^E	2MVP70B84P	1-5/8	113811	2BK120H ^D	1-7/16	80841	2	BX67	
				***AM 18, 19, 20, 21	148594 ^F	2MVP80B94Q	1-5/8	114045	2B5V110 ^G	1-7/16	148605	2	BX69	
				***AM 22, 23, 24	148593 ^E	2MVP70B84P	1-5/8	148597	2B5V90 ^G	1-7/16	114258	2	BX64	

*Distance between blower shaft and motor centerline with belts tensioned properly. ** Three-Groove Drives ***Two-Groove Drives

^A Use 1-3/16 "Q1" Blower Pulley Bushing, P/N 39460

^E Use 1-5/8 "P2" Motor Pulley Bushing, P/N 148595

^B Use 1-7/16 "P1" Blower Pulley Bushing, P/N 106261

^F Use 1-5/8 "Q2" Motor Pulley Bushing, P/N 148596

^C Use 1-3/16 "H" Blower Pulley Bushing, P/N 106260

^G Use 1-7/16 "B" Blower Pulley Bushing, P/N 114033

^D Use 1-7/16 "H" Blower Pulley Bushing, P/N 89659

Drive Components - Model SSCBL with Premium Efficiency Motor

Unit Size	Premium Motor		Voltage Option	Drive AM Nos. (See Key, page 29.)	Motor Pulley			Blower Pulley			Belt			*Shaft Centerline
	HP	Opt			P/N	Mfr No.	Bore	P/N	Mfr No.	Bore	P/N	Qty	Mfr No.	
All "BL" Units	1	AL36	AK5 (208/3); AK6 (230/3); AK7 (460/3); AK8 (575/3)	AM 2, 3, 4	110125	1VP34	7/8	111862	AK84	1-3/16	16134	1	A57	20.94
				AM 5, 6, 7	110125	1VP34	7/8	105484	AK71H ^A	1-3/16	16132	1	A55	21.03
	1-1/2	AL37		AM 3, 4, 5, 6, 7	110125	1VP34	7/8	105484	AK71H ^A	1-3/16	16132	1	A55	21.03
				AM 8, 9, 10, 11	106758	1VL44	7/8	106256	AK74	1-3/16	16134	1	A57	21.11
	2	AL38		AM 3, 4, 5, 6, 7	110125	1VP34	7/8	105484	AK71H ^A	1-3/16	16132	1	A55	20.03
				AM 8, 9, 10, 11	106758	1VL44	7/8	105484	AK71H ^A	1-3/16	16133	1	A56	20.85
	3	AL39		AM 12, 13, 14, 15, 16	106758	1VL44	7/8	110807	AK56H ^A	1-3/16	16131	1	A54	21.07
				AM 7, 8, 9	37451	1VM50	7/8	16160	AK184	1-3/16	92264	1	A78	20.95
	5	AL40		AM 10, 11, 12, 13	106758	1VL44	7/8	16158	AK134	1-3/16	16558	1	A69	20.96
				AM 14, 15, 16, 17, 18	37451	1VM50	7/8	16156	AK124	1-3/16	111870	1	A66	20.92
	7-1/2	AL41		AM 8, 9, 10, 11	7963	2VP42	1-1/8	16161	2AK134	1-3/16	16139	1	A67	21.08
				AM 12, 13, 14, 15	105881	2VP50	1-1/8	16161	2AK34	1-3/16	92408	1	A68	21.01
	10	AL42		AM 16, 17, 18, 19, 20	7963	2VP42	1-1/8	16003	2BK100	1-3/16	50477	1	A60	21.08
				AM 10, 11	16150	2VP62	1-3/8	16168	2BK110	1-3/16	92414	1	B64	20.47
				AM 12, 13	16150	2VP62	1-3/8	16003	2BK100	1-3/16	7950	1	B62	20.31
				AM 14, 15, 16	16150	2VP62	1-3/8	91633	2TB86 ^B	1-3/16	92280	1	BX59	20.47
				AM 17, 18, 19, 20	110771	2VP65	1-3/8	89648	2BK80H ^A	1-3/16	92280	1	BX59	20.37
				AM 10, 11	16150	2VP62	1-3/8	16168	2BK110	1-3/16	92414	1	B64	20.47
				AM 12, 13	16150	2VP62	1-3/8	16003	2BK100	1-3/16	7950	1	B62	20.31
				AM 14, 15, 16	16150	2VP62	1-3/8	91633	2TB86 ^B	1-3/16	92280	1	BX59	20.47
				AM 17, 18, 19, 20	110771	2VP65	1-3/8	89648	2BK80H ^A	1-3/16	92280	1	BX59	20.37

Drive Components - Model SSCBL with Premium Efficiency Motor (cont'd)

Unit Size	Premium Motor		Voltage Option	Drive AM Nos. (See Key, page 29.)	Motor Pulley			Blower Pulley			Belt			*Shaft Centerline
	HP	Opt			P/N	Mfr No.	Bore	P/N	Mfr No.	Bore	P/N	Qty	Mfr No.	
All "BL" Units (cont'd)	**15 & 20	AL43	AK5 (208/3); AK6 (230/3); AK7 (460/3); AK8 (575/3)	**AM 15, 16, 17	148593	2MVP70B84P ^D	1-5/8	113811	2BK120H ^C	1-7/16	80841	2	BX67	20.47
		AL44		**AM 18, 19, 20, 21	148594	2MVP80B94Q ^E	1-5/8	114045	2B5V110 ^F	1-7/16	148605	2	BX69	20.53
				**AM 22, 23, 24	148593	2MVP70B84P ^D	1-5/8	148597	2B5V90 ^F	1-7/16	114258	2	BX64	20.11
	***15	AL43		***AM 15, 16, 17	148593	2MVP70B84P ^D	1-5/8	113811	2BK120H ^C	1-7/16	80841	2	BX67	
				***AM 18, 19, 20, 21	148594	2MVP80B94Q ^E	1-5/8	114045	2B5V110 ^F	1-7/16	148605	2	BX69	
				***AM 22, 23, 24	148593	2MVP70B84P ^D	1-5/8	148597	2B5V90 ^F	1-7/16	114258	2	BX64	
	***20	AL44		***AM17	148593	2MVP70B84P ^D	1-5/8	113811	2BK120H ^C	1-7/16	80841	2	BX67	
				***AM 18, 19, 20, 21	148594	2MVP80B94Q ^E	1-5/8	114045	2B5V110 ^F	1-7/16	148605	2	BX69	
				***AM 22, 23, 24	148593	2MVP70B84P ^D	1-5/8	148597	2B5V90 ^F	1-7/16	114258	2	BX64	

*Distance between blower shaft and motor centerline with belts tensioned properly. ** Three-Groove Drives ***Two-Groove Drives

^A Use 1-3/16 "H" Blower Pulley Bushing, P/N **106260**

^D Use 1-5/8 "P2" Motor Pulley Bushing, P/N **148595**

^B Use 1-3/16 "Q1" Blower Pulley Bushing, P/N **39460**

^E Use 1-5/8 "Q2" Motor Pulley Bushing, P/N **148596**

^C Use 1-7/16 "H" Blower Pulley Bushing, P/N **89659**

^F Use 1-7/16 "B" Blower Pulley Bushing, P/N **114033**

Drive Components - Model SSCBL with Two-Speed Motor

Unit Size	2-Spd Motor		Voltage Option	Drive AM Nos. (See Key, page 38)	Motor Pulley			Blower Pulley			Belt			*Shaft Centerline
	HP	Opt			P/N	Mfr #	Bore	P/N	Mfr #	Bore	P/N	Qty	Mfr #	
All "BL" Units	1	AL45	AK5 (208/3); AK6 (230/3); AK7 (460/3)	AM 2, 3, 4	110125	1VP34	7/8	111862	AK84	1-3/16	16134	1	A57	20.94
				AM 5, 6, 7	110125	1VP34	7/8	105484	AK71H ^A	1-3/16	16132	1	A55	21.03
	1-1/2	AL46		AM 3, 4, 5, 6, 7	110125	1VP34	7/8	105484	AK71H ^A	1-3/16	16132	1	A55	21.03
				AM 8, 9, 10, 11	106758	1VL44	7/8	106256	AK74	1-3/16	16134	1	A57	21.11
	2	AL47		AM 4, 5	111681	1VP50	1-1/8	16156	AK124	1-3/16	111870	1	A66	20.92
				AM 6, 7, 8, 9	110151	1VP44	1-1/8	111862	AK84	1-3/16	92402	1	A59	21.28
				AM 10, 11, 12, 13	110151	1VP44	1-1/8	112026	BK85H ^A	1-3/16	92225	1	B57	21.22
				AM 14, 15, 16, 17, 18, 19	110151	1VP44	1-1/8	112035	BK60	1-3/16	92239	1	BX54	20.93
	3	AL48		AM 4, 5	111681	1VP50	1-1/8	16156	AK124	1-3/16	111870	1	A66	20.92
				AM 6, 7, 8, 9	110151	1VP44	1-1/8	111862	AK84	1-3/16	92402	1	A59	21.28
				AM 10, 11, 12, 13	110151	1VP44	1-1/8	112026	BK75H ^A	1-3/16	92225	1	B57	21.22
				AM 14, 15, 16, 17, 18, 19	110151	1VP44	1-1/8	112035	BK60	1-3/16	92239	1	BX54	20.93
	5	AL49		AM 8, 9, 10, 11	106257	2VP60	1-3/8	16168	2BK110	1-3/16	6010	1	B65	21.28
				AM 12, 13, 14, 15	106257	2VP60	1-3/8	16167	2BK90	1-3/16	92289	1	BX61	20.93
				AM 16, 17, 18, 19, 20	106257	2VP60	1-3/8	92419	2TB70 ^B	1-3/16	16143	1	B59	21.07
	7-1/2	AL50		AM 10, 11	16150	2VP62	1-3/8	16168	2BK110	1-3/16	92414	1	B64	20.47
				AM 12, 13	16150	2VP62	1-3/8	16003	2BK100	1-3/16	7950	1	B62	20.31
				AM 14, 15, 16	16150	2VP62	1-3/8	91633	2TB86 ^B	1-3/16	92280	1	BX59	20.47
				AM 17, 18, 19, 20	110771	2VP65	1-3/8	89648	2BK80H ^A	1-3/16	92280	1	BX59	20.37
	10	AL51		AM 13, 14, 15, 16	91615	2MPV40-B54	1-5/8	89648	2BK80H ^A	1-3/16	92226	1	B58	20.47
				AM 17, 18, 19, 20, 21, 22	91615	2MPV40-B54	1-5/8	110810	2BK70H ^A	1-3/16	92225	1	B57	20.37

*Distance between blower shaft and motor centerline with belts tensioned properly.

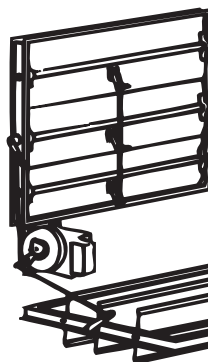
^A Use 1-3/16 "H" Blower Pulley Bushing, P/N **106260**.

^B Use 1-3/16 "Q1" Blower Pulley Bushing, P/N **39460**.

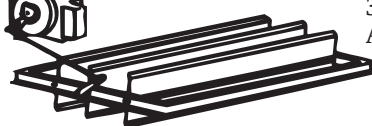
Dampers and Controls -

Applies to Models SCE and SSCBL

Damper Motor and Linkage



350 - Outside Air Dampers



350 - Return Air Dampers

Code 350 - Damper and Frame Assembly for 100% Outside Air or Return Air Dampers (includes one frame and damper blades only)

Model Sizes		P/N
	100, 125	105421
	150, 175	105422
	200, 225	105423
500, 600	250, 300	105424
700, 1050	350	105425
400, 800, 1200	400	105426



Code 351 - Hand Quadrant, P/N 103502

Code 352 - Manual Damper Control Bracket, P/N 175428

Code 353 - Damper Motor for 2-Position Damper (open/closed), J/C M-9206-BGB-2S, P/N 209351

Code 353A - Kit, P/N 209423, includes motor P/N 209351, a mounting kit, and crankarm to field replace discontinued motors, P/N 66276 and P/N 97385.



Code 355 - Modulating Damper Motor used in Option AR23, M/H #M6194B1011, P/N 115683 (with pressure null switch)

